

IN THE ABSTRACT

Please substitute the following Abstract for the Abstract contained in the application.

---Abstract of the Disclosure

A bending machine has an upper table and a lower table. An input part is provided for inputting product information. A bending order determiner is provided for determining a bending order of the workpiece. A mold determiner is provided for determining the mold necessary for bending the workpiece. A layout determiner is provided for determining layout of the mold. A positioning information calculator is provided for calculating a position of the workpiece with respect to the mold determined by the layout determiner as work position information. A navigation member is provided for navigating a position of the workpiece to the operator by movement in the horizontal direction on the basis of the work position information calculated by the positioning information calculator.